



# KERN – YOUR PARTNER FOR MEASURING AND WEIGHING TECHNOLOGY







# **SPEAKER**



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KERN & SOHN GmbH

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21.03.2024 Folie 2 **kern-sohn.com** 





# Why calibrate and verify?

# BRIEF INTRODUCTION TO THE BASICS



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### **Calibration**

- Determining the deviation of a measuring device
  - Documentation in a calibration certificate
  - optional: Conformity assessment regarding tolerances
  - optional: Adjustment
    - Correction of this deviation



The customer is responsible for the recalibration period

# "DAkkS calibration" Only by accredited laboratories International recognition (ILAC-MRA) Guarantee of traceability and correctness of procedures, measurement results and measurement uncertainty Explicitly required in some standards environments Can be offered by anyone Measurement method, competence, traceability must be verified by the customer Supplier assessment / qualification is necessary



# Sample calibration certificate weights



### **KERN & SOHN GmbH**

Kalibrierzeichen

Calibration mark

Akkreditiertes Kalibrierlabor seit 1994. Accredited calibration laboratory since 1994

Ihr Partner für Kalibrierdienstleistungen, Prüfmittelmanagement und Beratung. Your partner for calibration services, test equipment management and support.

Mitglied im / member of the

### Deutschen Kalibrierdienst





Dieser Kalibrierschein dokumentiert die

metrologische Rückführbarkeit auf

nationale Normale zur Darstellung der

Einheiten in Übereinstimmung mit dem

Die DAkkS ist Unterzeichner der multi-

lateralen Übereinkommen der European

co-operation for Accreditation (EA) und der International Laboratory Accreditation

Cooperation (ILAC) zur gegenseitigen

Internationalen Einheitensystem (SI).

Anerkennung der Kalibrierscheine. Für die Einhaltung einer angemessenen Frist zur Wiederholung der Kalibrierung ist

der Benutzer verantwortlich.

Sample D-K-19408-01-00

2023-04

Kalibrierschein Sample-2023-04/1 Calibration certificate

Gewichtssatz, 1 mg - 1 kg Gegenstand Object

Klasse E2

Set of weights, 1 mg - 1 kg Class E2

KERN & Sohn GmbH Hersteller Manufacturer

Ziegelei 1 D-72336 Balingen

Germany 313-052 Typ

Fabrikate/Serien-Nr. Serial number

Customer

Auftraggeber Mustermann GmbH

G123456789

Messergebnisse: Measurement results:

2023-04

Nennwert	Kennzeichnung	konventioneller Wägewert	Unsicherheit k=2	Fehlergrenze	Klasse*
nominal value	marking	conventional mass	uncertainty	max. perm. error	class*
1 mg		1 mg + 0,0010 mg	0,0020 mg	± 0,0060 mg	E2 ✓
2 mg		2 mg + 0,0005 mg	0,0020 mg	± 0,0060 mg	E2 ✓
2 mg	*	2 mg + 0,0016 mg	0,0020 mg	± 0,0060 mg	E2 ✓
5 mg		5 mg + 0,0010 mg	0,0020 mg	± 0,0060 mg	E2 ✓
10 mg		10 mg + 0,0009 mg	0,0020 mg	± 0,0080 mg	E2 <b>√</b>
20 mg		20 mg - 0,001 mg	0,003 mg	± 0,010 mg	E2 <b>√</b>
20 mg	*	20 mg + 0,001 mg	0,003 mg	± 0,010 mg	E2 ✓
50 mg		50 mg + 0,001 mg	0,004 mg	± 0,012 mg	E2 ✓
100 mg		100 mg + 0,001 mg	0,005 mg	± 0,016 mg	E2 ✓
200 mg		200 mg + 0,002 mg	0,006 mg	± 0,020 mg	E2 ✓
200 mg	*	200 mg + 0,003 mg	0,006 mg	± 0,020 mg	E2 <b>√</b>
500 mg		500 mg + 0,005 mg	0,008 mg	± 0,025 mg	E2 ✓
1 g		1 g + 0,002 mg	0,010 mg	± 0,030 mg	E2 ✓
2 g		2 g + 0,002 mg	0,013 mg	± 0,040 mg	E2 <b>√</b>
2 g	*	2 g + 0,002 mg	0,013 mg	± 0,040 mg	E2 <b>√</b>
5 g		5 g + 0,010 mg	0,016 mg	± 0,050 mg	E2 ✓
10 g		10 g - 0,007 mg	0,020 mg	± 0,060 mg	E2 <b>√</b>
20 g		20 g + 0,005 mg	0,026 mg	± 0,080 mg	E2 <b>√</b>
20 g	*	20 g + 0,015 mg	0,026 mg	± 0,080 mg	E2 ✓
50 g		50 g + 0,02 mg	0,03 mg	± 0,10 mg	E2 <b>√</b>
100 g		100 g + 0,01 mg	0,05 mg	± 0,16 mg	E2 <b>√</b>
200 g		200 g + 0,05 mg	0,10 mg	± 0,30 mg	E2 <b>√</b>
200 g	*	200 g - 0,00 mg	0,10 mg	± 0,30 mg	E2 <b>√</b>
500 g		500 g + 0,10 mg	0,26 mg	± 0,80 mg	E2 <b>√</b>
1 kg		1 kg + 0,1 mg	0,5 mg	± 1,6 mg	E2 <b>√</b>

den konventionellen Wägewert.

This calibration certificate documents the Bewertung der Klasse bzw. der Fehlergrenze (wenn keine Klassenangabe vorhanden ist) bezieht sich nur auf metrological traceability to national standards, which realize the units of measurement according to the International System of Units The assessment of the class / the max. perm. error (if no class assessment is given) only refers to the conventional mass.

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# Sample calibration certificate balance

Seite Page zum Kalibrierschein of the calibration certificate B61-109-2024-03/1

D-K-19408-01-00 2024-03

Messunsicherheit / Measuring uncertainty

Angegeben ist die erweiterte Messunsicherheit, die sich aus der Standardmessunsicherheit durch Multiplikation mit dem Erweiterungsfaktor k ergibt. Sie wurde gemäß EA-4/02 M: 2022 und EURAMET/cg-18/v4.0 ermittelt.

Der Wert der Messgröße liegt im Regelfall mit einer Wahrscheinlichkeit von mindestens 95% im zugeordneten Werteintervall.

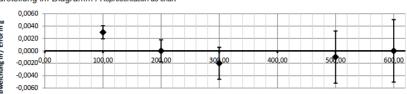
Die Ergebnisse gelten nur für den kalibrierten Gegenstand im Zustand und unter den Bedingungen zum Zeitpunkt der Kalibrierung. Ein Anteil für die Langzeitstabilität des Kalibriergegenstandes ist nicht enthalten.

The expanded measuring uncertainty is calculated by multiplication of the standard measuring uncertainty with the coverage factor k. It was determined according to EA-4/02 M: 2022 and EURAMET/cg-18/v4.0. The value of the test weight is normally with a probability of at least 95 % within the assigned value interval.

The results apply only to the calibrated item in the condition and under the conditions at the time of calibration. A proportion for the long-term stability of the calibration item is not included.

Prüflast	Abweichung	Erweiterungs-	Unsicherheit	relative
		faktor <i>k</i>		Unsicherheit
Load	Error	Coverage factor	uncertainty	Rel. uncertainty
100 g	0,003 g	2,00	0,0011 g	0,00105 %
200 g	0,000 g	2,00	0,0018 g	0,00089 %
300 g	-0,002 g	2,00	0,0026 g	0,00086 %
500 g	-0,001 g	2,00	0,0043 g	0,00084 %
600 g	0,000 g	2,00	0,0051 g	0,00084 %

### Darstellung im Diagramm / Representation as chart

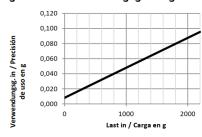


Nettobelastung in / Net-Load in g

 $G = 0.009 \text{ a} + 3.96 \cdot 10^{-5} \cdot m_w$ 

m<sub>w</sub> = Nettoanzeige bei zunehmender Belastung Indicación del valor neto con carga creciente

### Diagramm der Verwendungsgenauigkeit / Diagrama de la exactitud de uso:

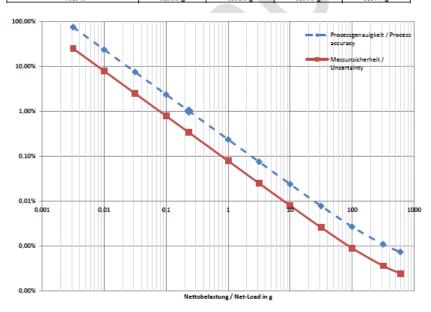


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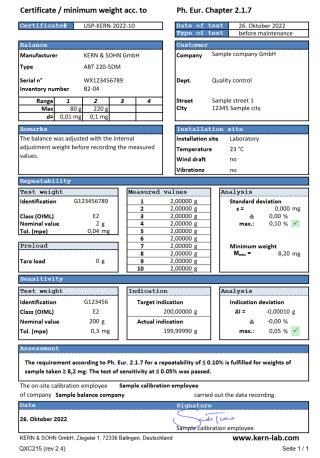


# Min. sample weight DAkKS

			eitsfaktor oefficient	
geforderte Prozessgenauigkeit Required process accuracy	1	3	5	10
0,1%	0,775 g	2,332 g	3,895 g	7,836 g
0,2%	0,388 g	1,164 g	1,942 g	3,895 g
0,5%	0,155 g	0,465 g	0,775 g	1,553 g
1,0%	0,077 g	0,232 g	0,388 g	0,775 g
2,0%	0,039 g	0,116 g	0,194 g	0,388 g
5,0%	0,015 g	0,046 g	0,077 g	0,155 g
10,0%	0,008 g	0,023 g	0,039 g	0,077 g



# **USP/Ph.Eur**





# **Verification / EU conformity assessment of balances**

- Legally regulated area (consumer protection)
  - if price is determined by weighing
  - Medicinal products in pharmacies
  - Production of prepackages
- New devices: Conformity assessment
  - EU law (Directive 2014/31/EU)
  - Device requires type approval
  - By the manufacturer, ex works
    - -> KERN needs the location of use
- Reverification:
  - National law, prescribed verification periods
  - By verification authorities



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# **Example: Declaration of conformity ("verification")**



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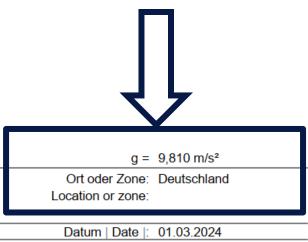
+0049-[0]7433-9933-149 info@kern-sohn.com

### EU-Konformitätserklärung | EU Declaration of Conformity

**DE** Wir erklären hiermit unter alleiniger Verantwortung, dass das Produkt, auf das sich diese Erklärung bezieht, mit den nachstehenden Richtlinien übereinstimmt. Das Produkt erfüllt die einschlägigen Harmonisierungsrechtsvorschriften der Union. Das Produkt wurde unter Berücksichtiqung untenstehender Normen gefertigt und entspricht den genannten Richtlinien.

**EN** We hereby declare under our sole responsibility that the product to which this declaration relates complies with the directives listed below. The product complies with the relevant Union harmonization legislation. The product was manufactured by applying the standards below and corresponds to the directives mentioned.

TYPE REF  Typ   Type    IOC 10K-3LM		Seriennr.   Serial no.   WI23000113		
CE Kennzeichnung CE mark applied	EU-Richtlinie EU directive	Normen Standards	Bauartzulassungen Type approvals	
CE	2011/65/EU (RoHS) OJ L 174, 1.7.2011, p. 88-110	EN 63000:2018		
C€	2014/30/EU (EMC) OJ L 96, 29.3.2014, p. 79–106	EN 61326-1:2013 EN IEC 61000-6-1:2019		
<b>C</b> € M24 0122 <sup>1)</sup>	2014/31/EU (NAWI) OJ L 96, 29.3.2014, p. 107-148	EN 45501:2015	0200-NAWI-03039 <sup>2)</sup>	
CE	2014/35/EU (LVD) OJ L 96, 29.3.2014, p. 357–374	EN 62368-1:2014+A11:2017		



Ort der Ausstellung: 72336 Balingen,
Place of issue: Germany

Signatur: Signature:

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# **Verification of weights**

- Why verified weights?
  - ✓ For balances where the weights contribute to the measurement result -> beam scales or similar
  - × (DAkkS) calibrated weights are recognized for the verification of scales.
  - × In the industrial / non-regulatory sector, calibration is sufficient.
  - ? Further use cases?
- EC calibration of weights ends on 30.11.2025 in accordance with the MessEV
- ? Is there still a need for "verified" new weights?
- ? How to communicate to the customer?

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# **TEST SERVICES**

Overview of the range of services





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# Range of services

- DAkkS calibration
  - balances [according to EURAMET cg-18]
    - Up to 50t
    - Inhouse and On-Site (BACOS) -> Partnership system
    - Qualification (IQ/OQ/PQ) -> new: EQS
  - Weight pieces [according to OIML R111]
    - 1mg 2500kg, up to class E1
    - Volume determination
    - Inhouse and On-Site (MACOS) -> new: up to 2500kg
  - Force measuring devices [according to DKD-R 3-3, ISO 376]
  - Temperature and air humidity measuring devices [according to DKD-R 5-1 / 5-8]
- Factory calibration of various measuring devices
- Verification
  - Conformity assessment of balances [NAWI]
  - Verification body ("Reverification" of balances and weights)

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# **KERN TEST SERVICES / CALIBRATION LABORATORY – Marketing material**

# **KERN Test services** brochure

- Focus on calibration and verification at KERN an On-Site
- more details then in the main catalogue



# KERN main catalogue balances

Chapter test services



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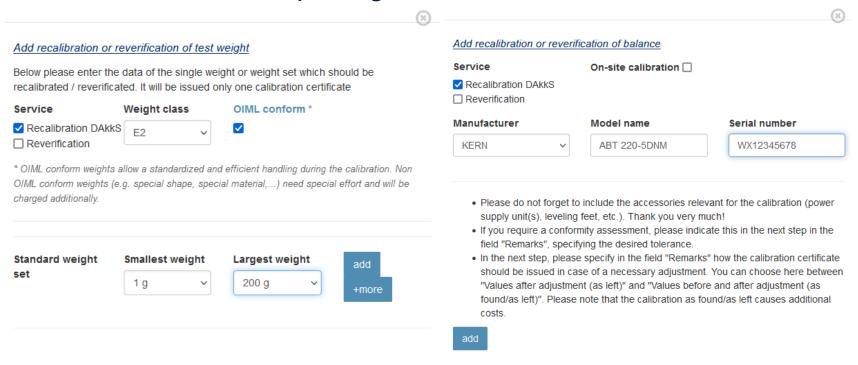
- News
- Explanations, FAQs
- Price lists
- Sample calibration certificates
- Certificates, deeds, forms
- Calibration certificate download
- Price quote generator
- Order status
- planned: Test equipment database
- planned: RMA



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# kern-lab.com – Price quote generator



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# kern-lab.com – Price quote generator

Your price quote (#A3619717)

### Add position:

Calibration / verification of

+ Test weight | + Balance | + Misc. measuring device

Amount	Article	Description	Single price*	Total price*
1x Delete	962-317R Weight Recalibration DAkkS	E2 1 g - 200 g DAkkS Certificate Conventional mass value In the Certificate: Deviation from nominal value and uncertainty E2, 1 g - 200 g	250.00 € + 20.00 € Preparation	270.00€
1x Delete	963-101R Balance Recalibration DAkkS	DAkkS-certificate for analytical balances < 5 kg KERN ABT 220-5DNM WX12345678	193.00 € + 24.00 € Preparation	217.00 €
			Sum:	487.00€
			☐ +Pick-up service:	
			+Pick-up service: + Packaging:	4.00 €
				4.00 € 8.50 €
replacement). Af		her actions are needed (adjustment, se costs will be charged additionally to any reworking of weights.	+ Packaging:  + Return shipping:  Deutschland + Express delivery	

Request official price of	quote
Company*	Customer number
Company	6-digit, e.g. 123456
Last name *	Surname
Last name	Surname
E-mail *	Telephone
E-Mail	e.g. +41 7433 99 33 0
Street / number*	Country*
	Deutschland
ZIP* City*	
Remarks	
	fit.
Ich bin kein Roboter.	reCAPTCHA ng - Nutzungsbedingungen
Request official price quote	* These fields are required

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### kern-lab.com - Order status

### **Order status**

Would you like us to keep you informed by e-mail about progress on this order?  $\triangle$  Please inform me about the current status regarding this order.

### Current status:

### packaging

est. shipping date: 29/02/2024 (If necessary actions should be taken, the completion may be delayed.)

Cal. object / Ident.	Tasks	Progress	Last/current step	Next step
1x E2 Rekal [E2 (1 mg)] 318-01 / G1719121(Q167)	Recalibration weight class E2	+90 %	Calibration certificates created ✓ (2024-03-07 08:26)	Packing
1x E1 Rekal [E1 (200 mg)] 308-38 / G1822494(Q170)	Recalibration weight class E1	+90 %	Calibration certificates created ✓ (2024-03-07 08:17)	Packing
1x E1 Rekal [E1 (100 mg)] 308-37 / G1716064(Q164)	Recalibration weight class E1	+90 %	Calibration certificates created ✓ (2024-03-07 08:17)	Packing
1x E1 Rekal [E1 (50 mg)] 308-36 / G1716063(Q182)	Recalibration weight class E1	+90 %	Calibration certificates created ✓ (2024-03-07 08:17)	Packing

### Documents for this order

Date	Doc. No	Document type	Calibration mark	Serial number	<b>业</b>
2024-02-22	2024-24015961	Order confirmation			<b>₹</b>

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### PROFESSIONAL MEASURING



# kern-lab.com - Calibration certificate download

### Calibration certificate search

### Certificate number

e.g. B56-123-2016-06

Serial no., ident no., customer no. or order no.

e.g. WF16010122

• Please enter the number of your calibration certificate in the same format as on the calibration certificate here:



Please also enter your serial, test equipment, customer or order number here. You will find your order or customer number e.g. on the order confirmation:



72336 Balingen



Search.

### Selected for download

La Download provided data as ZIP.

Calibration date	Calibration mark	Description	Model	Serial number	Inventory number	Status
2023-12-07	G1-181-23-12	F1 10 kg DAkkS Certificate	-	G2233599		<u>*</u>
2023-12-07	G1-182-23-12	F1 10 kg DAkkS Certificate	-	G2233600		<u>*</u>

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# Outlook: Digital calibration certificates

- Calibration certificates as PDF via mail or download
  - Ecological, efficient, modern
  - Sending by email to the client
  - Download at kern-lab.com
  - Paper printout in future only on request
  - Conversion in about three months



- PTB DCC (Digital Calibration Certificate)
  - International project, under development supervised by the Physikalisch-Technische Bundesanstalt
  - For balances and weights available in first version, currently only on request



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### PROFESSIONAL MEASURING



# Outlook: Request for measures online

### **Order status**

✓Retrieve order status

### Recommended actions

The following measure(s) is/are required for your test equipment. Below you have the option of accepting or rejecting the measure(s). If you have any further requests or questions, please let us know using the message field.

Calibration mark	Serial number/ marking	Result / State	Tolerance	Required action	Price	Already answered
G5-613-2022-04	10 g (F1)			Demagnetize weight		Accepted 18.07.2022, wf
G5-613-2022-04	10 g * (F1)			Demagnetize weight		Accepted 18.07.2022, wf
G5-613-2022-04	2 mg (F1)	0 mg ± 0.006 mg	0.02 mg	Replace weight		Accepted 18.07.2022, wf
G5-613-2022-04	20 g (F1)			Demagnetize weight		Accepted 18.07.2022, wf
G5-613-2022-04	50 g (F1)	0.2 χ ± 0.02 χ	0.2 χ	Replace weight		Accepted 18.07.2022, wf
	G5-613-2022-04 G5-613-2022-04 G5-613-2022-04	G5-613-2022-04 10 g (F1)  G5-613-2022-04 10 g * (F1)  G5-613-2022-04 2 mg (F1)  G5-613-2022-04 20 g (F1)	G5-613-2022-04 10 g (F1)  G5-613-2022-04 10 g * (F1)  G5-613-2022-04 2 mg (F1) 0 mg ± 0.006 mg  G5-613-2022-04 20 g (F1)	G5-613-2022-04 10 g (F1)  G5-613-2022-04 10 g * (F1)  G5-613-2022-04 2 mg (F1) 0 mg ± 0.006 mg 0.02 mg  G5-613-2022-04 20 g (F1)	G5-613-2022-04 10 g (F1) Demagnetize weight 3 G5-613-2022-04 10 g * (F1) Demagnetize weight 3 G5-613-2022-04 2 mg (F1) 0 mg ± 0.006 mg 0.02 mg Replace weight 3 G5-613-2022-04 20 g (F1) Demagnetize weight 3	G5-613-2022-04 10 g (F1) Demagnetize weight 3 G5-613-2022-04 10 g * (F1) Demagnetize weight 3 G5-613-2022-04 2 mg (F1) 0 mg ± 0.006 mg 0.02 mg Replace weight 3 G5-613-2022-04 20 g (F1) Demagnetize weight 3

### Direct message regarding this order

Is there anything else you would like to tell us? Please enter your message directly in the message field below.

### Order no.

Kindly enter your message here.	

Send copy of this message to the email address mentioned on the or	rder
--	------

✓ Send copy of this message to my email-address:





# Outlook: "Bundle articles"

- Article+C: Balance with calibration (+C)
- Article+V: Balance with "verification"= EU decl. of conformity (+V)
- Weight with box and calibration:

326-11K+C	F1 1 kg weight w/ calibration Eco-Form in plastic box, Stainless steel (OIML)
326-12K+C	F1 2 kg weight w/ calibration Eco-Form in plastic box, Stainless steel (OIML)
326-13K+C	F1 5 kg weight w/ calibration Eco-Form in plastic box, Stainless steel (OIML)
326-14K+C	F1 10 kg weight w/ calibration Eco-Form in plastic box, Stainless steel (OIML)
343-066+C	1 g - 1 kg weight set w/ calibration Cylindrical in aluminium case, Finely turned stainless stee
344-066+C	M1 1 g - 1 kg weight set w/ calibration Cylind in aluminium case, Finely turned stainless stee
346-86+C	M1 5 kg weight w/ calibration Rectangular , Lacquered cast iron
346-87+C	M1 10 kg weight w/ calibration Rectangular , Lacquered cast iron
346-88+C	M1 20 kg weight w/ calibration Rectangular , Lacquered cast iron

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# Outlook: Weights with calibration ex stock (0 days)

- Calibration needs time:
   Current processing time up to 4 days.
- Planned improvements:
  - Dispatch ex stock with calibration (0 days)
  - As before, calibration certificate specific for customer
  - · max. 2 weeks old calibration guaranteed

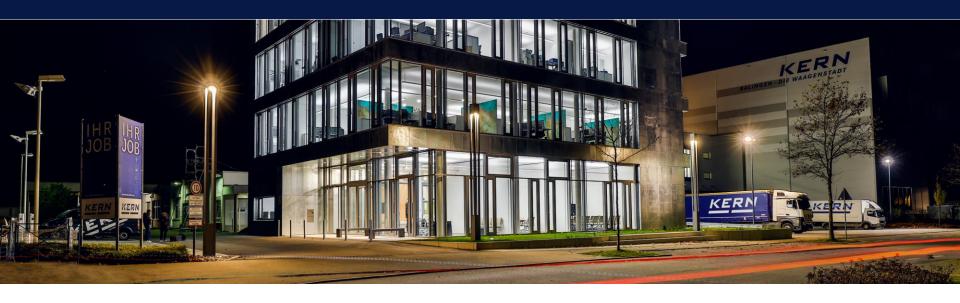
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# THANK YOU FOR YOUR ATTENTION

TO FURTHER SUCCESSFUL COOPERATION



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